

DART AEROSPACE LTD		Work Order:	
Description: Co-Pilot Collective Head		Part Number:	D4410-1
Inspection Dwg: D4410 Rev: E			Page 1 of 2

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.000	+/-0.010					
0.65	+/-0.030					
1.69	+/-0.030					
0.65	+/-0.030					
0.359	+/-0.010					
3.283	+/-0.010					
0.25	+/-0.030					
0.359	+/-0.010					
0.10	+/-0.030					
2.283	+/-0.010					
3.000	+/-0.010					
R0.30	+/-0.030					
R0.38	+/-0.030					
R0.13	+/-0.030					
Ø0.150	+0.005/-0.001					
0.600 DP	+/-0.010					
6-32 Helicoil	N/A					
4.700	+/-0.010					
1.00	+/-0.030					
10°	+/-0.5°					
4.35	+/-0.030					
1.782	+/-0.010					
2.00	+/-0.030					
1.50	+/-0.030					
Ø0.115	+0.004/-0.001					
Ø0.188 x 100°	+0.005/-0.001 x +/-0.5°					
0.83	+/-0.030					
Ø0.160	+0.005/-0.001					
0.38	+/-0.030					
2.16	+/-0.030					
0.50	+/-0.030					
0.20	+/-0.030					
0.254	+0.005/-0.000					
Ø0.500	+0.006/-0.001					
Ø0.860	+0.010/-0.001					
0.150 DP	+/-0.010					
0.830	+/-0.010					
Ø1.660	+0.012/-0.001					
Ø1.400	+0.005/-0.000					

DART AEROSPACE LTD		Work Order:	
Description: Co-Pilot Collective Head		Part Number:	D4410-1
Inspection Dwg: D4410 Rev: E		Page 2 of 2	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.65	+/-0.030					
0.46	+/-0.030					
0.83	+/-0.030					
Ø0.627	+0.008/-0.001					
R0.09	+/-0.030					
Ø0.0605	+/-0.0005					
R0.060	+/-0.010					
0.13	+/-0.030					
0.57	+/-0.030					
1.06	+/-0.030					
0.55	+/-0.030					
0.35	+/-0.030					

Measured by:		Checked by:		QC Inspector:	
Date:		Date:		Date:	

Engineering Approval: (If necessary)		Date:	
--	--	--------------	--

Rev	Date	Change	Revised by	Approved
A	12.11.09	New Issue	KJ	
B	15.09.09	Dimensions updated per Dwg Rev E	KJ	